ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Areco plane sheet and cladding

Areco Profiles AB

EPD HUB, HUB-0232

Publishing date 23 December 2022, last updated date 23 December 2027

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Areco Profiles AB
Address	Vinkelgatan 13, SE 211 24 Malmö
Contact details	info@areco.se
Website	https://www.arecoprofiles.se/en/

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options A4, A5 & modules C1-C4, D
EPD author	Eva Strandberg, Areco Profiles AB
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal certification ☑ External verification
EPD verifier	A.S, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Areco plane sheet and cladding
Additional labels	
Product reference	670 mm coils for cladding 1250 mm coils for cladding
Place of production	Malmö, Sweden
Period for data	Calendar year 2021
Averaging in EPD	Multiple products
Variation in GWP-fossil for A1-A3	-1 /+ 8 %

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO2e)	3.85
GWP-total, A1-A3 (kgCO2e)	3.88
Secondary material, inputs (%)	4.31
Secondary material, outputs (%)	92.7
Total energy use, A1-A3 (kWh)	11.0
Total water use, A1-A3 (m3e)	0.00963

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Areco Profiles is today one of the leading players in the sheet metal industry. Areco's business activities are mainly aimed at the construction industry with a comprehensive range of building components in sheet metal for residential and commercial properties.

PRODUCT DESCRIPTION

Plane sheet is a timeless, bendable and exclusive roofing material. In the hands of a sheet metal worker, it becomes a stunning roof on buildings where the materials flexibility, high quality and appearance is of utmost importance. Plane sheet roof has a classic style that fits both 18th century houses as well as contemporary ones. Areco plane sheet is a colour coated hot-dipped galvanized sheet metal in various qualities and surface coatings. See our website for current assortment.

Further information can be found at https://www.arecoprofiles.se/en/.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	99-100	Global
Minerals	0	
Fossil materials	0-1	Global
Bio-based materials	0	

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.026

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg
Mass per declared unit	1 kg
Functional unit	
Reference service life	>50

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Areco cladding is recoiled at our production facility in Malmö. The raw material is mainly colour coated steel according to EN 10169 but also alu-zink coated steel according to EN 10346. The material is transported to Malmö by lorry, train or ship depending on the supplier. Production is powered and heated by renewable electricity Bra Miljöval and generates no other emissions neither to air nor water. The coils are supported by metal coil rings, wrapped in paper and plastic and delivered on reusable pallets.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

Average distance of transportation from production plant to building site is assumed as 600 km which is the distance from the production site to Stockholm. All deliveries are made by lorry. Vehicle capacity utilization factor is assumed to be 1 which means full load. In reality, it may vary but as role of transportation emissions in total results is small, the variety in load is assumed to be negligible. Empty returns are not taken into account as it is assumed that return trip is used by the transportation company to serve the needs of other clients. Transportation does not cause losses as product are packaged properly.

Energy consumption at installation is assumed to be the same as for demolition, see Product end of life. Some waste is generated during installation as the cladding is cut to size. This waste is assumed to be about 2,5% which is slightly higher than production losses.

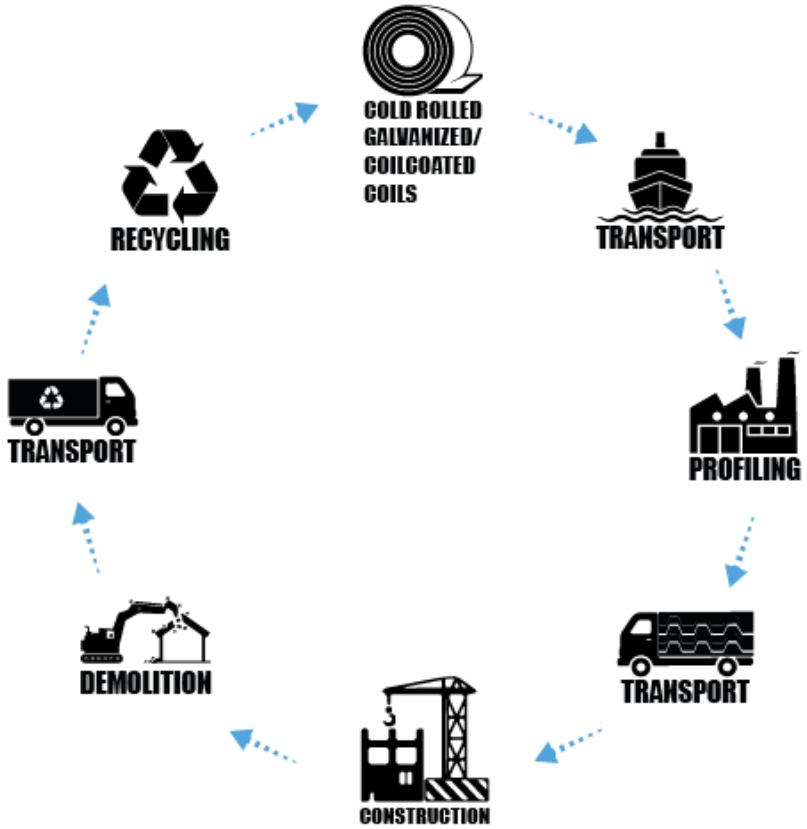
PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.
Air, soil, and water impacts during the use phase have not been studied.

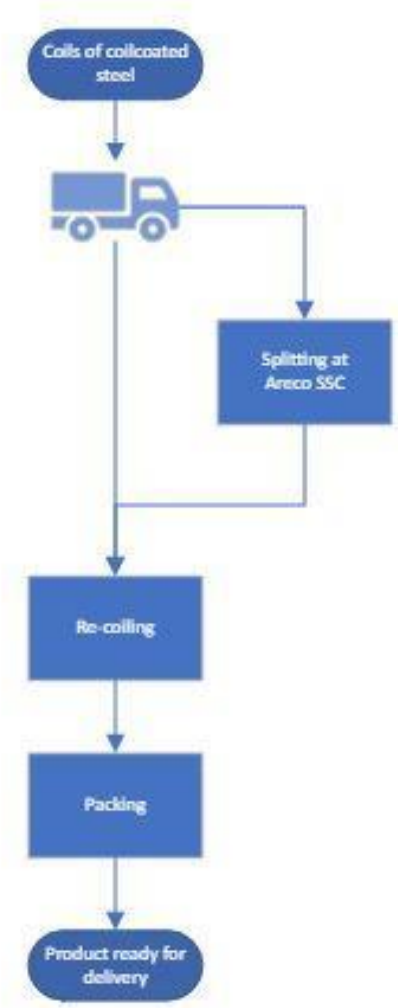
PRODUCT END OF LIFE (C1-c4, D)

Energy consumption of a demolition process is on average 10kWh/m2 (Bozdag, Ö & Seçer, M. 2007). The average mass of a reinforced concrete building is about 1000 kg/m2. Therefore, energy consumption during demolition is 0,01 kWh/kg. A conservative assumption has been made that the energy consumed during demolition of a steel building is the same as that of a concrete building. The source of energy is diesel fuel used by work machines.

It is assumed that 100% of the waste is collected (C1). Distance for transportation to treatment is assumed as 50 km and the transportation method is assumed to be lorry (C2). 95% of the steel is assumed to be recycled (C3). Global recycling rate is 95% based on World Steel Association. Due to the recycling process the end-of-life product is converted into a recycled steel (D).



MANUFACTURING PROCESS



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	Multiple products
Averaging method	Averaged by shares of total mass
Variation in GWP-fossil for A1-A3	-1 / +8 %

The EPD shows an average value for the different materials. Environmental impact depends on metallization type (Z, AZ or ZM) and thickness as well as raw material transport distances but since steel production is the main contributor, variation in the end product is small.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent and One Click LCA databases were used as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total[1)]	kg CO_2e	3,81E0	2,04E-2	4,1E-2	3,88E0	1,06E-1	1,07E-1	MND	MND	MND	MND	MND	MND	MND	3,3E-3	7,97E-3	2,16E-2	2,57E-4	-1,1E0
GWP – fossil	kg CO_2e	3,79E0	2,04E-2	4,32E-2	3,85E0	1,07E-1	1,04E-1	MND	MND	MND	MND	MND	MND	MND	3,3E-3	7,96E-3	2,29E-2	2,57E-4	-1,12E0
GWP – biogenic	kg CO_2e	2,36E-2	-7,77E-6	-9,75E-3	1,38E-2	5,69E-5	2,59E-3	MND	MND	MND	MND	MND	MND	MND	9,17E-7	4,28E-6	-1,31E-3	5,09E-7	1,59E-2
GWP – LULUC	kg CO_2e	3,38E-3	1,62E-5	7,6E-3	1,1E-2	3,78E-5	2,77E-4	MND	MND	MND	MND	MND	MND	MND	2,79E-7	2,88E-6	2,6E-5	7,62E-8	4,86E-5
Ozone depletion pot.	kg CFC_{-11}e	2,61E-7	4,13E-9	3,76E-9	2,69E-7	2,42E-8	8,24E-9	MND	MND	MND	MND	MND	MND	MND	7,12E-10	1,81E-9	3,28E-9	1,06E-10	-2,97E-8
Acidification potential	mol H^+e	9,12E-2	5,45E-4	2,37E-4	9,19E-2	4,36E-4	2,36E-3	MND	MND	MND	MND	MND	MND	MND	3,45E-5	2,29E-5	2,77E-4	2,44E-6	-4,32E-3
EP-freshwater[2)]	kg Pe	2,43E-4	1,11E-7	2,62E-6	2,46E-4	8,93E-7	6,26E-6	MND	MND	MND	MND	MND	MND	MND	1,33E-8	6,77E-8	1,58E-6	3,1E-9	-4,5E-5
EP-marine	kg Ne	6,3E-3	1,23E-4	5,79E-5	6,48E-3	1,3E-4	1,83E-4	MND	MND	MND	MND	MND	MND	MND	1,52E-5	4,54E-6	6,12E-5	8,39E-7	-8,5E-4
EP-terrestrial	mol Ne	3,62E-1	1,37E-3	6,28E-4	3,64E-1	1,43E-3	9,33E-3	MND	MND	MND	MND	MND	MND	MND	1,67E-4	5,07E-5	7,1E-4	9,24E-6	-8,99E-3
POCP ("smog")[3)]	kg NMVOCe	1,77E-2	3,63E-4	2,19E-4	1,83E-2	4,38E-4	5,25E-4	MND	MND	MND	MND	MND	MND	MND	4,59E-5	1,94E-5	1,94E-4	2,68E-6	-5,88E-3
ADP-minerals & metals[4)]	kg Sbe	1,23E-3	2,11E-7	8,62E-7	1,23E-3	2,89E-6	3,09E-5	MND	MND	MND	MND	MND	MND	MND	5,03E-9	2,2E-7	1,27E-6	2,35E-9	-1,04E-6
ADP-fossil resources	MJ	3,39E1	2,68E-1	6,12E-1	3,47E1	1,61E0	9,74E-1	MND	MND	MND	MND	MND	MND	MND	4,54E-2	1,2E-1	3,17E-1	7,18E-3	-8,33E0
Water use[5)]	m^3e depr.	2,44E0	7,06E-4	4,39E-2	2,49E0	5,18E-3	6,27E-2	MND	MND	MND	MND	MND	MND	MND	8,46E-5	3,94E-4	4,5E-3	3,32E-4	-1,6E-1

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy[8)]	MJ	2,55E0	2,25E-3	8,67E-1	3,42E0	2,27E-2	8,84E-2	MND	MND	MND	MND	MND	MND	MND	2,45E-4	1,72E-3	4,97E-2	5,8E-5	9,73E-2
Renew. PER as material	MJ	0E0	0E0	1,14E-1	1,14E-1	0E0	2,86E-3	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	-1,09E-2
Total use of renew. PER	MJ	2,55E0	2,25E-3	9,81E-1	3,53E0	2,27E-2	9,13E-2	MND	MND	MND	MND	MND	MND	MND	2,45E-4	1,72E-3	4,97E-2	5,8E-5	8,64E-2
Non-re. PER as energy	MJ	3,53E1	2,68E-1	5,58E-1	3,61E1	1,61E0	1,01E0	MND	MND	MND	MND	MND	MND	MND	4,54E-2	1,2E-1	3,17E-1	7,18E-3	-8,28E0
Non-re. PER as material	MJ	8,74E-2	0E0	5,39E-2	1,41E-1	0E0	3,53E-3	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	-5,26E-2
Total use of non-re. PER	MJ	3,54E1	2,68E-1	6,12E-1	3,63E1	1,61E0	1,01E0	MND	MND	MND	MND	MND	MND	MND	4,54E-2	1,2E-1	3,17E-1	7,18E-3	-8,33E0
Secondary materials	kg	4,09E-2	0E0	2,21E-3	4,31E-2	0E0	1,08E-3	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	5,3E-1
Renew. secondary fuels	MJ	2,34E-10	0E0	0E0	2,34E-10	0E0	5,84E-12	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Non-ren. secondary fuels	MJ	2,96E-9	0E0	0E0	2,96E-9	0E0	7,41E-11	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Use of net fresh water	m^3	9,19E-3	3,02E-5	4,16E-4	9,63E-3	2,75E-4	2,59E-4	MND	MND	MND	MND	MND	MND	MND	4,01E-6	2,08E-5	1,29E-4	7,85E-6	-7,43E-3

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	1,77E-1	3,53E-4	9,59E-3	1,87E-1	1,63E-3	4,85E-3	MND	MND	MND	MND	MND	MND	MND	4,88E-5	1,24E-4	0E0	6,7E-6	-1,34E-1
Non-hazardous waste	kg	1,54E0	6,98E-3	1,15E-1	1,66E0	1,12E-1	4,95E-2	MND	MND	MND	MND	MND	MND	MND	5,22E-4	8,53E-3	0E0	4,87E-2	-1,51E0
Radioactive waste	kg	6,33E-4	1,86E-6	2,45E-6	6,37E-4	1,1E-5	1,66E-5	MND	MND	MND	MND	MND	MND	MND	3,18E-7	8,24E-7	0E0	4,75E-8	6E-6

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0E0	0E0	0E0	0E0	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Materials for recycling	kg	0E0	0E0	2,33E-2	2,33E-2	0E0	3,58E-2	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	9,26E-1	0E0	0E0
Materials for energy rec	kg	0E0	0E0	3E-5	3E-5	0E0	3,74E-3	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Exported energy	MJ	0E0	0E0	0E0	0E0	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO_2e	2,8E0	2,05E-2	5,05E-2	2,87E0	1,06E-1	7,93E-2	MND	MND	MND	MND	MND	MND	MND	3,27E-3	7,89E-3	2,25E-2	2,52E-4	-1,07E0
Ozone depletion Pot.	kg CFC_{-11}e	2,64E-8	3,3E-9	3,43E-9	3,31E-8	1,93E-8	2,05E-9	MND	MND	MND	MND	MND	MND	MND	5,63E-10	1,44E-9	2,79E-9	8,38E-11	-2,63E-8
Acidification	kg SO_2e	8,32E-3	4,44E-4	1,64E-4	8,93E-3	2,14E-4	2,41E-4	MND	MND	MND	MND	MND	MND	MND	4,87E-6	1,61E-5	1,72E-4	1,02E-6	-3,39E-3
Eutrophication	kg PO_4^3e	1,65E-3	4,62E-5	9,75E-5	1,79E-3	4,4E-5	5,05E-5	MND	MND	MND	MND	MND	MND	MND	8,57E-7	3,32E-6	7,03E-5	1,97E-7	-1,88E-3
POCP (“smog”)	kg C_2H_4e	7,17E-4	1,25E-5	1,87E-5	7,48E-4	1,41E-5	2E-5	MND	MND	MND	MND	MND	MND	MND	5,01E-7	9,61E-7	8,07E-6	7,45E-8	-8,78E-4
ADP-elements	kg Sbe	1,23E-3	2,11E-7	8,62E-7	1,23E-3	2,89E-6	3,09E-5	MND	MND	MND	MND	MND	MND	MND	5,03E-9	2,2E-7	1,27E-6	2,35E-9	-1,04E-6
ADP-fossil	MJ	3,39E1	2,68E-1	6,12E-1	3,47E1	1,61E0	9,74E-1	MND	MND	MND	MND	MND	MND	MND	4,54E-2	1,2E-1	3,17E-1	7,18E-3	-8,33E0

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Anastasia Sipari, as an authorized verifier acting for EPD Hub Limited
23.12.2022

VERIFIED ISO 14025